

# PR V4 (M)

Präzisionsstahlrohr, metrisch, 1.4571

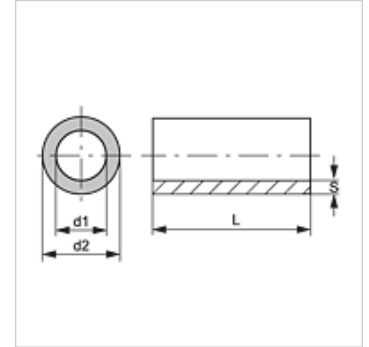
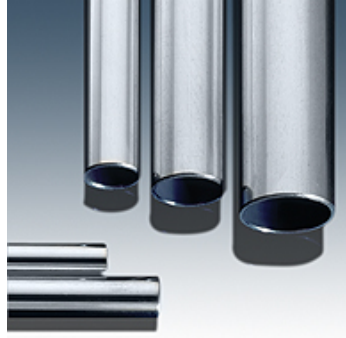
**HANSA FLEX**

## Eigenschaften

**Bauart** Präzisionsstahlrohr, metrisch

**Werkstoff** Edelstahl 1.4571

**Rohrlänge** 6 Meter



## Hinweis

Die angegebenen Druckangaben beziehen sich auf gerades Rohr.

Bei gebogenem Rohr sind entsprechende Wanddicken analog zur DIN EN 13480-4 zu berechnen.

## Zusätzliche Informationen

Berechnung analog DIN 2413 (Entwurf)

Belastungsfall I : Statisch (bis 100 °C)

Belastungsfall III : Dynamisch (bis 200 °C) Schwingbreite = P bar

Festigkeitskennwert: K 234 [N/mm<sup>2</sup>]

Sicherheitsbeiwert: S 1,5

Dauerschwellfestigkeit:  $\sigma_{Sch/D}$  190 [N/mm<sup>2</sup>]

Toleranzen: DIN 10305-4

Dehngrenze nach DIN 10216-5 Rp 1,0 bis 50 °C

## Artikel

| Bezeichnung  | Ø d2<br>(mm) | AD-Toleranz +/-<br>(mm) | Ø d1<br>(mm) | S<br>(mm) | ID-Toleranz +/-<br>(mm) | Belastungsfall I<br>(bar) | Belastungsfall III<br>(bar) |
|--------------|--------------|-------------------------|--------------|-----------|-------------------------|---------------------------|-----------------------------|
| PR 34-2 V4   | 34,0         | -                       | 30,0         | 2,00      | -                       | -                         | -                           |
| PR 14-1 V4   | 14,0         | -                       | 12,0         | 1,00      | -                       | -                         | -                           |
| PR 04-0.5 V4 | 4,0          | -                       | 3,0          | 0,50      | -                       | -                         | -                           |
| PR 04-1 V4   | 4,0          | 0,08                    | 2,0          | 1,00      | 0,15                    | 600                       | 408                         |
| PR 05-0.5 V4 | 5,0          | -                       | 4,0          | 0,50      | -                       | -                         | -                           |
| PR 05-1 V4   | 5,0          | -                       | 3,0          | 1,00      | -                       | -                         | -                           |
| PR 06-0.5 V4 | 6,0          | 0,08                    | 5,0          | 0,50      | 0,15                    | -                         | -                           |
| PR 06-1 V4   | 6,0          | 0,08                    | 4,0          | 1,00      | 0,15                    | 400                       | 287                         |
| PR 06-1.5 V4 | 6,0          | 0,08                    | 3,0          | 1,50      | 0,15                    | 660                       | 442                         |
| PR 06-2 V4   | 6,0          | 0,08                    | 2,0          | 2,00      | 0,15                    | 915                       | 575                         |
| PR 08-1 V4   | 8,0          | 0,08                    | 6,0          | 1,00      | 0,15                    | 300                       | 222                         |
| PR 08-1.5 V4 | 8,0          | 0,08                    | 5,0          | 1,50      | 0,15                    | 495                       | 347                         |
| PR 08-2 V4   | 8,0          | 0,08                    | 4,0          | 2,00      | 0,15                    | 690                       | 458                         |
| PR 08-2.5 V4 | 8,0          | -                       | 3,0          | 2,50      | -                       | -                         | -                           |
| PR 10-0.5 V4 | 10,0         | 0,08                    | 9,0          | 0,50      | 0,08                    | 105                       | 81                          |
| PR 10-1 V4   | 10,0         | 0,08                    | 8,0          | 1,00      | 0,15                    | 240                       | 181                         |
| PR 10-1.2 V4 | 10,0         | -                       | 7,6          | 1,20      | -                       | -                         | -                           |
| PR 10-1.5 V4 | 10,0         | 0,08                    | 7,0          | 1,50      | 0,15                    | 396                       | 285                         |
| PR 10-2 V4   | 10,0         | 0,08                    | 6,0          | 2,00      | 0,15                    | 552                       | 380                         |
| PR 10-2.5 V4 | 10,0         | -                       | 5,0          | 2,50      | -                       | -                         | -                           |
| PR 12-1 V4   | 12,0         | 0,08                    | 10,0         | 1,00      | 0,15                    | 200                       | 152                         |
| PR 12-1.5 V4 | 12,0         | 0,08                    | 9,0          | 1,50      | 0,15                    | 330                       | 242                         |
| PR 12-2 V4   | 12,0         | 0,08                    | 8,0          | 2,00      | 0,15                    | 460                       | 325                         |
| PR 12-3 V4   | 12,0         | 0,08                    | 6,0          | 3,00      | 0,25                    | 694                       | 461                         |
| PR 13-1 V4   | 13,0         | -                       | 11,0         | 1,00      | -                       | -                         | -                           |
| PR 14-1.5 V4 | 14,0         | 0,08                    | 11,0         | 1,50      | 0,15                    | 283                       | 210                         |
| PR 14-2 V4   | 14,0         | 0,08                    | 10,0         | 2,00      | 0,15                    | 394                       | 284                         |
| PR 14-2.5 V4 | 14,0         | 0,08                    | 9,0          | 2,50      | 0,15                    | 505                       | 353                         |
| PR 14-3 V4   | 14,0         | -                       | 8,0          | 3,00      | -                       | -                         | -                           |
| PR 15-1 V4   | 15,0         | 0,08                    | 13,0         | 1,00      | 0,08                    | 174                       | 134                         |
| PR 15-1.5 V4 | 15,0         | 0,08                    | 12,0         | 1,50      | 0,15                    | 264                       | 197                         |
| PR 15-2 V4   | 15,0         | 0,08                    | 11,0         | 2,00      | 0,15                    | 368                       | 267                         |
| PR 16-1 V 4  | 16,0         | -                       | 14,0         | 1,00      | -                       | -                         | -                           |
| PR 16-1.5 V4 | 16,0         | 0,08                    | 13,0         | 1,50      | 0,08                    | 261                       | 195                         |



Trotz sorgfältigster Prüfung können wir Fehler nicht ausschließen und übernehmen keine Gewähr für die enthaltenen Angaben.

18.03.2025

HANSA-FLEX AG

www.hansa-flex.com

1

# PR V4 (M)

Präzisionsstahlrohr, metrisch, 1.4571

## Artikel

| Bezeichnung   | Ø d2<br>(mm) | AD-Toleranz +/-<br>(mm) | Ø d1<br>(mm) | S<br>(mm) | ID-Toleranz +/-<br>(mm) | Belastungsfall I<br>(bar) | Belastungsfall III<br>(bar) |
|---------------|--------------|-------------------------|--------------|-----------|-------------------------|---------------------------|-----------------------------|
| PR 16-2 V4    | 16,0         | 0,08                    | 12,0         | 2,00      | 0,15                    | 345                       | 252                         |
| PR 16-2.5 V4  | 16,0         | 0,08                    | 11,0         | 2,50      | 0,15                    | 442                       | 314                         |
| PR 16-3 V4    | 16,0         | 0,08                    | 10,0         | 3,00      | 0,15                    | 540                       | 373                         |
| PR 16-4 V4    | 16,0         | -                       | 8,0          | 4,00      | -                       | -                         | -                           |
| PR 18-1 V4    | 18,0         | 0,08                    | 16,0         | 1,00      | 0,08                    | 145                       | 112                         |
| PR 18-1.5 V4  | 18,0         | 0,08                    | 15,0         | 1,50      | 0,08                    | 232                       | 175                         |
| PR 18-2 V4    | 18,0         | 0,08                    | 14,0         | 2,00      | 0,08                    | 318                       | 234                         |
| PR 18-2.5 V4  | 18,0         | 0,08                    | 13,0         | 2,50      | 0,15                    | 393                       | 283                         |
| PR 18-3 V4    | 18,0         | -                       | 12,0         | 3,00      | -                       | -                         | -                           |
| PR 18-4 V4    | 18,0         | -                       | 10,0         | 4,00      | -                       | -                         | -                           |
| PR 20-1 V 4   | 20,0         | 0,08                    | 18,0         | 1,00      | -                       | -                         | -                           |
| PR 20-1.5 V 4 | 20,0         | 0,08                    | 17,0         | 1,50      | -                       | -                         | -                           |
| PR 20-2 V4    | 20,0         | 0,08                    | 16,0         | 2,00      | 0,08                    | 287                       | 213                         |
| PR 20-2.5 V4  | 20,0         | 0,08                    | 15,0         | 2,50      | 0,15                    | 354                       | 258                         |
| PR 20-3 V4    | 20,0         | 0,08                    | 14,0         | 3,00      | 0,15                    | 432                       | 308                         |
| PR 20-3.5 V4  | 20,0         | 0,08                    | 13,0         | 3,50      | 0,15                    | 510                       | 355                         |
| PR 20-4 V4    | 20,0         | -                       | 12,0         | 4,00      | -                       | -                         | -                           |
| PR 22-1 V 4   | 22,0         | 0,08                    | 20,0         | 1,00      | -                       | -                         | -                           |
| PR 22-1.5 V4  | 22,0         | 0,08                    | 19,0         | 1,50      | 0,08                    | 190                       | 145                         |
| PR 22-2 V4    | 22,0         | 0,08                    | 18,0         | 2,00      | 0,08                    | 260                       | 195                         |
| PR 22-2.5 V4  | 22,0         | 0,08                    | 17,0         | 2,50      | 0,15                    | 321                       | 236                         |
| PR 22-3 V4    | 22,0         | 0,08                    | 16,0         | 3,00      | 0,15                    | 392                       | 283                         |
| PR 22-4 V4    | 22,0         | -                       | 14,0         | 4,00      | -                       | -                         | -                           |
| PR 22-6 V4    | 22,0         | -                       | 10,0         | 6,00      | -                       | -                         | -                           |
| PR 23-1.5 V4  | 23,0         | -                       | 20,0         | 1,50      | -                       | -                         | -                           |
| PR 24-4 V4    | 24,0         | -                       | 16,0         | 4,00      | -                       | -                         | -                           |
| PR 25-1.5 V4  | 25,0         | 0,08                    | 22,0         | 1,50      | 0,08                    | 167                       | 128                         |
| PR 25-2 V4    | 25,0         | 0,08                    | 21,0         | 2,00      | 0,08                    | 229                       | 173                         |
| PR 25-2.5 V4  | 25,0         | 0,08                    | 20,0         | 2,50      | 0,08                    | 292                       | 216                         |
| PR 25-3 V4    | 25,0         | 0,08                    | 19,0         | 3,00      | 0,15                    | 345                       | 252                         |
| PR 25-4 V4    | 25,0         | -                       | 17,0         | 4,00      | -                       | -                         | -                           |
| PR 25-5 V4    | 25,0         | -                       | 15,0         | 5,00      | -                       | -                         | -                           |
| PR 25-6 V4    | 25,0         | -                       | 13,0         | 6,00      | -                       | -                         | -                           |
| PR 28-1 V4    | 28,0         | -                       | 26,0         | 1,00      | -                       | -                         | -                           |
| PR 28-1.5 V4  | 28,0         | 0,08                    | 25,0         | 1,50      | 0,08                    | 149                       | 115                         |
| PR 28-2 V4    | 28,0         | 0,08                    | 24,0         | 2,00      | 0,08                    | 205                       | 156                         |
| PR 28-2.5 V4  | 28,0         | 0,08                    | 23,0         | 2,50      | 0,08                    | 260                       | 195                         |
| PR 28-3 V4    | 28,0         | -                       | 22,0         | 3,00      | -                       | -                         | -                           |
| PR 28-4 V4    | 28,0         | -                       | 20,0         | 4,00      | -                       | -                         | -                           |
| PR 28-5 V4    | 28,0         | -                       | 18,0         | 5,00      | -                       | -                         | -                           |
| PR 30-2 V4    | 30,0         | 0,08                    | 26,0         | 2,00      | 0,08                    | 191                       | 146                         |
| PR 30-2.5 V4  | 30,0         | 0,08                    | 25,0         | 2,50      | 0,08                    | 243                       | 183                         |
| PR 30-3 V4    | 30,0         | 0,08                    | 24,0         | 3,00      | 0,15                    | 288                       | 214                         |
| PR 30-4 V4    | 30,0         | 0,08                    | 22,0         | 4,00      | 0,15                    | 392                       | 282                         |
| PR 30-5 V4    | 30,0         | 0,08                    | 20,0         | 5,00      | 0,15                    | 496                       | 347                         |
| PR 32-1.5 V4  | 32,0         | -                       | 29,0         | 1,50      | -                       | -                         | -                           |
| PR 32-2 V4    | 32,0         | -                       | 28,0         | 2,00      | -                       | -                         | -                           |
| PR 32-2.5 V4  | 32,0         | -                       | 27,0         | 2,50      | -                       | -                         | -                           |
| PR 32-4 V4    | 32,0         | -                       | 26,0         | 4,00      | -                       | -                         | -                           |
| PR 32-6 V4    | 32,0         | -                       | 20,0         | 6,00      | -                       | -                         | -                           |
| PR 35-1.5 V 4 | 35,0         | 0,08                    | 32,0         | 1,50      | 0,08                    | 119                       | 93                          |
| PR 35-2 V4    | 35,0         | 0,15                    | 31,0         | 2,00      | 0,15                    | 151                       | 117                         |
| PR 35-2.5 V4  | 35,0         | 0,15                    | 30,0         | 2,50      | 0,15                    | 196                       | 149                         |
| PR 35-3 V4    | 35,0         | -                       | 29,0         | 3,00      | -                       | -                         | -                           |
| PR 35-4 V4    | 35,0         | -                       | 27,0         | 4,00      | -                       | -                         | -                           |
| PR 35-5 V 4   | 35,0         | 0,15                    | 25,0         | 5,00      | 0,15                    | 418                       | 299                         |
| PR 38-1.5 V4  | 38,0         | -                       | 35,0         | 1,50      | -                       | -                         | -                           |
| PR 38-2 V4    | 38,0         | -                       | 34,0         | 2,00      | -                       | -                         | -                           |
| PR 38-2.6 V4  | 38,0         | -                       | 32,8         | 2,60      | -                       | -                         | -                           |
| PR 38-3 V4    | 38,0         | -                       | 32,0         | 3,00      | -                       | -                         | -                           |
| PR 38-4 V4    | 38,0         | 0,15                    | 30,0         | 4,00      | 0,15                    | 303                       | 224                         |
| PR 38-5 V4    | 38,0         | 0,15                    | 28,0         | 5,00      | 0,15                    | 385                       | 278                         |
| PR 38-6 V4    | 38,0         | -                       | 26,0         | 6,00      | -                       | -                         | -                           |



# PR V4 (M)

Präzisionsstahlrohr, metrisch, 1.4571

| Artikel        |              |                         |              |           |                         |                           |                             |
|----------------|--------------|-------------------------|--------------|-----------|-------------------------|---------------------------|-----------------------------|
| Bezeichnung    | Ø d2<br>(mm) | AD-Toleranz +/-<br>(mm) | Ø d1<br>(mm) | S<br>(mm) | ID-Toleranz +/-<br>(mm) | Belastungsfall I<br>(bar) | Belastungsfall III<br>(bar) |
| PR 40-2 V4     | 40,0         | -                       | 36,0         | 2,00      | -                       | -                         | -                           |
| PR 42-2 V4     | 42,0         | 0,20                    | 38,0         | 2,00      | 0,20                    | 118                       | 92                          |
| PR 42-3 V4     | 42,0         | 0,20                    | 36,0         | 3,00      | 0,20                    | 193                       | 147                         |
| PR 42-6 V4     | 42,0         | -                       | 30,0         | 6,00      | -                       | -                         | -                           |
| PR 43-1.5 V4   | 43,0         | -                       | 40,0         | 1,50      | -                       | -                         | -                           |
| PR 50-1.5 V4   | 50,0         | -                       | 47,0         | 1,50      | -                       | -                         | -                           |
| PR 50-2 V4     | 50,0         | -                       | 46,0         | 2,00      | -                       | -                         | -                           |
| PR 50-4 V4     | 50,0         | -                       | 42,0         | 4,00      | -                       | -                         | -                           |
| PR 50-5 V4     | 50,0         | -                       | 40,0         | 5,00      | -                       | -                         | -                           |
| PR 50-6 V4     | 50,0         | -                       | 38,0         | 6,00      | -                       | -                         | -                           |
| PR 54-2 V4     | 54,0         | -                       | 50,0         | 2,00      | -                       | -                         | -                           |
| PR 57-2 V4     | 57,0         | -                       | 53,0         | 2,00      | -                       | -                         | -                           |
| PR 63.5-1.5 V4 | 63,5         | -                       | 60,5         | 1,50      | -                       | -                         | -                           |
| PR 64-2 V4     | 64,0         | -                       | 60,0         | 2,00      | -                       | -                         | -                           |
| PR 70-1.5 V4   | 70,0         | -                       | 67,0         | 1,50      | -                       | -                         | -                           |
| PR 70-2 V4     | 70,0         | -                       | 66,0         | 2,00      | -                       | -                         | -                           |
| PR 70-5 V4     | 70,0         | -                       | 60,0         | 5,00      | -                       | -                         | -                           |
| PR 101.5-2 V4  | 101,5        | -                       | 97,5         | 2,00      | -                       | -                         | -                           |
| PR 108-3 V4    | 108,0        | -                       | 102,0        | 3,00      | -                       | -                         | -                           |
| PR 129-2 V4    | 129,0        | -                       | 125,0        | 2,00      | -                       | -                         | -                           |
| PR 133-4 V4    | 133,0        | -                       | 125,0        | 4,00      | -                       | -                         | -                           |
| PR 152-2 V4    | 152,0        | -                       | 148,0        | 2,00      | -                       | -                         | -                           |
| PR 159-4.5 V4  | 159,0        | -                       | 150,0        | 4,50      | -                       | -                         | -                           |